

11/11/2019

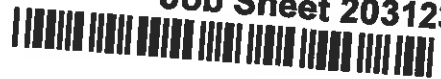
[Dart Hawkesbury] Job Sheet - Renwick, Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-C-6
Job Sheet 203123



Part No: C3-C-6

Part Name: Bumper Bracket

Job Qty: 12 pcs



Part Weight: 0 lbs

Job Created: 11/11/19

Due Date: 12/13/19

Type: Stock

Status: New

Job Tracking No:

Priority: Medium

Created By: Jennifer Renwick

Description:

Note: DWG C3-C Rev K IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP
Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify
DD/IPP Rev.E 19.11.08 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Waterjet - Omax - 1	12 pcs		12/13/19	0.17	1.20	Waterjet - Omax	12/19/12/06
120	QC 2	12 pcs		12/13/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	

12/19/12/06

130 QC 8

12 pcs

12/13/19

0.00 0.00

QC 2 - 65

QC 2 - 5

QC 2 - 71

QC 2 - 73

QC 2 - 69

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

QC 8 - 67

QC 8 - 1 (A)

QC 8 - 47

QC 8 - 40

QC 8 - 52

QC 8 - 23

QC 8 - 57

QC 8 - 76

QC 8 - 61

140 Packaging 3-1 - Stock - B4B 12 pcs

12/13/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

DEC 1 8 2019

9:38

DEC 1 6 2019

WA001-
CAGES

					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					150 QC 21 - SA	12 pcs
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-22	

Part Op 110 - 1-Cut as per Dwg Dwg Rev: K Prog Rev: K 2-Deburr if necessary
 Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB
 130 - QC8- Inspect parts - second check
 140 - Identify as per dwg & Stock Location:
 150 - QC21- Final Inspection - Work Order Release

DEC 16 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.188	Hot Rolled Steel Plate 0.1889" (44W)	.6720 sf (.056 ea)	110-Waterjet - Omax - 1	518161694

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Omax - 1	MT-HRS-P-0.188	1	23	0

Part Specifications

Specifications could not be found.

Plex 11/11/19 9:05 AM Dart.Renwick.Jennifer

